

Sure-Tough ST 4002

APPLIED POLYMER SOLUTIONS, LLC

PRODUCT PROFILE

GENERIC DESCRIPTION Epoxy Resurfacer Primer - is a two component 100% solids epoxy mortar primer designed for use as the base coat when installing a power troweled epoxy floor overlay. This product helps reduce application time and effort while providing excellent adhesion between the substrate and epoxy overlay.

RECOMMENDED USAGE Recommended for priming cement and concrete substrates before an epoxy mortar overlay installation.

COLORS STANDARDS: Amber Clear

CHARACTERISTICS/FINISHES

SURFACE Smooth. Non-skid media may be used to provide additional texture.

PRIMERS None Required.

TOPCOATS/FINISHES Many suitable toppings can be used. This would include products like epoxy mortars, two component urethanes or novolac coatings. Contact your sales representative for proper topcoat system selections.

TECHNICAL SPECIFICATIONS

SOLIDS BY WEIGHT 100% (mixed)

THICKNESS 6-10 mils

VOLATILE ORGANICS Zero pounds per gallon

MIX RATIO Part A: 2 gallon (8 lbs) / Part B: 1 gallon (4 lbs.) (volumes & weights approximate)

APPLICATION TEMP 60°F - 90°F (15°C - 32°C)

CURE SCHEDULE

Cure State	70°F (21°C)
Pot Life	30 minutes
Light Traffic/Recoat	5-6 hours
Full Cure/Heavy Traffic	12-24 hours

STORAGE TEMP 65°F - 85°F (18°C - 30°C) in a dry area. Avoid excessive heat and freezing.

SHELF LIFE 1 years in an unopened container

PACKAGING All kits are premeasured, ready for blending and application

Size	Part A	Part B	Coverage (1,604/DFT) x gallons
3 gallon kit	2 gallon	1 gallon	480 - 800 sq. ft.
15 gallon kit	10 gallon	5 gallon	2,400 - 4,000 sq. ft.
Drum Kits	Available		

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TECHNICAL SPECIFICATIONS (CONTINUED)

COMPRESSIVE STRENGTH	8,150 psi @ ASTM D695
FLEXURAL STRENGTH	10,800 psi @ ASTM D790
TENSILE STRENGTH	6,800 psi @ ASTM D638
BOND STRENGTH	340 psi (concrete failure)
GARDNER VARIABLE IMPACTOR	60 in/lbs direct - Passed
ABRASION RESISTANCE	CS-17 wheel with 1000 gm/500 cycles = N/A
ULTIMATE ELONGATION	3.6%
HARDNESS	Shore D = 77
VISCOSITY	600-800 cps (mixed)
WEATHERING	Good Stability

CHEMICAL RESISTANCE			
Ammonia	C	Sodium Hydroxide 50%	C
Citric Acid	B	Sulfuric Acid 10%	C
Corn Oil	B	HCl (aq) 36%	A
Lactic Acid	B	Nitric Acid 30%	A
Salt Brine	C	Phosphoric Acid 40%	B
Gasoline	B	Sodium Hypochlorite 3-5%	A
Motor Oil	C	MEK	A
Skydrol	B	Mineral Spirits	B

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

SURFACE PREPARATION

- SURFACE** All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate.
- MOISTURE** Allow concrete to cure for 28 to 45 days. Verify dryness by testing for moisture with a "plastic film" test; this can be done at room temperature by placing a 4' x 4' plastic sheet on the substrate and taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate is dry enough to start coating. Should moisture be present, perform Moisture Vapor Emission Rate testing using Anhydrous Calcium Chloride (ASTM F1869). Moisture content should not be in excess of 3 lbs. per 1,000 sq. ft. for coatings (5 lbs. for resurfacers) in a 24 hour period.
- MOST SURFACES** Aggressively shot-blast or mechanically prepare the substrate to properly profile the substrate and remove hardeners, curing compounds, sealers, laitance and other contaminants. All edges and around columns or beams should be mechanically scarified. All termination points should not be feather edged, but should be saw cut with the termination ending at the sawcut.
- FILLING & PATCHING** Voids, cavities, nail and bug holes should be filled with a recommended epoxy filler. All large cracks should be V cut and filled with an appropriate semi-rigid epoxy crack filler.
- JOINTS** All expansion joints should be filled with an appropriate joint filler. When overlaying an expansion joint, a single saw cut through the epoxy overlay will prevent random fracturing.

APPLICATION

- MIXING** This product has a mix ratio of 8# part A to 4# part B or two part A to one part B by volume. Standard packages are in pre-measured kits and should be mixed as supplied in the kit. We highly recommend that the kits not be broken down unless suitable weighing equipment is available. After the two parts are combined, mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and streak free.
- THICKNESS** 6-10 mils. Apply the mixed coating by a napped roller cover so as to spread out the material in a uniform manner removing all excess material from the surface of the mortar; then backroll (removing all excess material) with a fine nap roller. Depending on the porosity of the substrate, it may be necessary to apply more than one coat of material to achieve uniform coverage. When applied properly, the texture of the substrate may still be visible. Maintain temperatures and relative humidity within the recommended ranges during the application and curing process.

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APPLICATION (CONTINUED)

RECOAT/TOPCOAT Topcoat with an epoxy mortar overlay. This product is only intended for use as a primer for epoxy mortar overlays only. Contact your representative for further details.

CLEAN UP Citrus based cleaners or solvents such as Xylene.

**Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.*

LIMITATIONS

FLOOR CLEANING Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.

*Color stability may be affected by environmental conditions such as high humidity or chemical exposure.

* Product is not UV color stable and may discolor if exposed to lighting such as sodium vapor lights.

* Colors may vary from batch to batch due to variations in the silica filler.

* Mortar colors are not from our standard color chart.

* Substrate temperature must be 5 degrees F above dew point.

* For chemical exposure areas, we recommend a suitable topcoat to reduce porosity and chemical migration.

* Test data based on neat resin.

*This product is not intended for use as a decorative coating or where color stability or visual appearance is of any significant importance. Its sole purpose is as a protective coating.

*If a topcoat of a different color is to be used, multiple coats will be necessary to prevent bleed-through (discoloration)

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